

## Brownild SYSTEM

## How to install your weldless bulkhead



## Installation

- 1. Mark your kettle where you would like the centre of the weldless bulkhead to be installed
- 2. Cut a 7/8" hole in the kettle using a chassis punch, or step drill bit, do not cut the hole too large or the 0 ring will not seal correctly and you run the risk of leaks.
- 3. File the edges of the hole and clean with abrasive paper to remove any sharp edges or burrs.
- 4. Fit the components as shown in diagram 2 and tighten the locking nuts. DO NOT overtighten so that the 0 ring is squashed flat or leaks will occur.
- 5. Fit your valve, Fill the kettle with water to above the bulkhead and check for any leaks.

