

3. File the edges of the hole and clean with abrasive paper to remove any sharp edges or burrs.
 4. Fit the components as shown in diagram 1 and tighten the locking nut. DO NOT overtighten so that the O ring is squashed flat or leaks will occur. Sometimes it is necessary to experiment with the tightness of the locknut .
- Note ... that the O ring should seat centrally within the 1" stainless washer so that when compressed it forms a water tight seal whilst only being compressed to the thickness of the washer.
5. Fill the kettle with water to above the sight glass elbow and check for any leaks.
 6. Measure the amount of water you add to the kettle and cut your level marker stickers and fit to calibrate the sight glass.